



Material - SAE J463 CA614

Standard Specification for Wrought Copper and Copper Alloys

Group - Non-Ferrous Copper Alloy

Sub Group - SAE J463 Wrought Copper and Copper Alloys

Application - Intended for Valve, Pump, General Engineering, Automotive and Other Industries

Grade Belongs to the Industry - Casting

Chemical Composition			Heat Treatment	
Aluminium	Al %	6.000 - 8.000		
Iron	Fe %	1.500 - 3.500		
Manganese	Mn %	1.000 max.	As Drawn or Stress Relieving	
Phosphorus	P %	0.015 max.		
Lead	Pb %	0.100 max.		
Zinc	Zn %	0.200 max.		
Cu + Ag	Cu% + Ag%	88.000 - 92.500		
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-	-	-	Mechanical Properties	
-	-		Tensile Strength in Mpa	525 - 615
-	-		Yield Strength in Mpa	230 - 415
-	-	-	Elongation in %	32 - 45
-	-	-	Reduction of Area in %	-
-	-	-	Hardness in HRB	81 - 91
-	-	-	Impac <mark>t in Joule</mark>	-

Cross Reference Table				
Material	Standard	Country Grade Belong to the Industry		
C61400	UNS	USA	Rod, Bar, Tube and Shapes	
B100 C61400	ASTM	USA	Plate and Sheet	
B111 C61400	ASTM	USA	Tubes	
B169 C61400	ASTM	USA	Sheet, Strip and Bar	
B171 C61400	ASTM	USA	Plate and Sheet	
B315 C61400	ASTM	USA	Pipe and Tube	
SB-150 C61400	ASME	USA	Rod, Bar and Shapes	

Further any inquiry to discuss with Gravity Cast Pvt. Ltd. – Gravity Group of Companies team member Call on +918469160029, or email marketing@gravitycastindia.com

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